

# Compact Power.

Industrial Performance.



The image is a composite of two parts. On the left, a large industrial printer, the ArrowJet MTS 48, is shown from a three-quarter perspective. It has a grey metal frame, a transparent protective cover on the left side, and a control panel with a small screen and buttons. On the right, there is a close-up photograph of a printed membrane switch. The switch features a black circular button and a red and black striped ribbon cable. In the background, there is a blurred image of a printed panel with the text "SD15 24" and a colorful, abstract graphic of orange, yellow, and black stripes.

## Next Big Opportunity

Designed for membrane switches, overlays, nameplates, and instrument panels. Delivers strong adhesion, flexibility, and long-term durability for demanding sub-surface applications.

**ArrowJet**  
MTS 48

# ENGINEERED ADVANTAGES

The ArrowJet MTS-48 Membrane Switch UV Printer is purpose-built for high-precision sub-surface and second-surface printing on polycarbonate, polyester, and industrial overlay films. Engineered for demanding membrane switches, control panel, and instrument overlay applications, it delivers exceptional adhesion, sharp detailing, and long-term durability. With flexible UV inks, high-resolution imaging, and fast LED curing, the ArrowJet MTS-48 ensures outstanding print clarity, excellent embossing compatibility, and reliable performance across diverse industrial environments.



**Speed Up to  
580 ft<sup>2</sup>/hr.**

**Up to 1200  
dpi resolution**

**3-6 Ricoh Gen6  
Print heads**

## POLYFLEX PC UV LED CURABLE INKS

Designed for membrane switches, overlays, nameplates, and instrument panels. Delivers strong adhesion, flexibility, and long-term durability for demanding sub-surface applications.

KEY FEATURES	PERFORMANCE PROPERTIES
Strong adhesion on polycarbonate & membrane films	Excellent adhesion on PC & PET films
PSA-resistant; prevents ink lift and smearing	Flexible for multi-layer and embossed designs
Ideal for second-surface printing	Meets GE Lexan® & Valox® PTX specs
Flexible for embossing & switch actuation	Works with high-tack PSA
High opacity, vibrant colors, clean graphics	Proven mechanical life-cycle durability
Chemical, moisture & abrasion resistant	<b>RECOMMENDED SUBSTRATES</b> Polycarbonate · Polyester · PC/PET blends · PVC · Rigid Vinyl · Tedlar® · Acrylic · Co-polyesters
Fast LED curing; stable under heat & humidity	
Built for industrial, automotive & appliance panels	

# Lightfastness Performance

LIGHTFASTNESS	ADHESIVES
Up to 3-year lightfastness	Apply PSA after 24-hour post-cure
1500 hrs weathering with minimal change	Ensure proper curing to prevent migration
500 hrs ≈ 1 year (45° South Florida)	Must pass ASTM D3359-93 cross-hatch test

## Applications



Automotive Dashboards



Instrument Clusters  
control panel



Medical Equipment Keypads



HVAC and Climate  
Control Interfaces



Industrial Machine  
Control Panels



Consumer  
Electronics  
User Interfaces



Membrane  
switches.



Fitness  
equipment

Aviation Cockpit  
Panels & Gauges



# Technical Specifications

Category	Details
<b>Model</b>	ArrowJet MTS-48
<b>Printheads</b>	3-6 Ricoh Gen6
<b>Max Resolution</b>	1200 dpi
<b>Ink Drying System</b>	UV LED curing system
<b>Vacuum Suction</b>	4-zone flatbed vacuum
<b>Maximum Printing Area</b>	2500 × 1300 mm (98.43 × 51.18 in)
<b>Maximum Media Size</b>	2530 × 1350 mm (99.61 × 53.15 in)
<b>RIP Software</b>	Photoprint (included); Print Factory / Caldera (optional), Onyx
<b>Operating Temperature</b>	18–26°C
<b>Operating Humidity</b>	40–70%
<b>Power Requirements</b>	5 kW max, AC 220V ±10%, 50/60 Hz, ≥15A
<b>Print Speed</b>	Standard (3-heads): Up to 290 ft <sup>2</sup> /hr.
	High Speed (6-heads) : Up to 580 ft <sup>2</sup> /hr.

